

SPLIT

J

DART AEROSPACE LTD		Work Order:	22251
Description: Pin Assembly		Part Number:	D3332-041
Dwg: D3332 Rev. A	PAGE 1,3,4	Qty:	10 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JF	05.01.17	10
2	MC	Machine D3332-3 as per Folio FA493 and Dwg D3332 Material: AISI 1018-1025 Ø0.500" Round Bar (M1018-R0.500) Identify for D3332-3	ML	05.02.01	10
3	QC2	Inspect parts as they come off the CNC machine Identify as D3332-3	ML	05.02.01	10
4	QC8	Second check	LR	05.02.02	10
5	MFA Can1	Fabricate D3332-5 as per Dwg D3332 Material: AISI 1018-1025 Ø0.313" Round Bar (M1018-R0.313) Identify as D3332-5	ML	05-02-02	10
6	MFA Can1	Assemble and Weld using D3332-041T1 as per Dwg D3332 Pick: Qty Part Number Description Batch 1 D3332-1 Handle 22268 A/R N/A Steel Rod M9326 Identify as D3332-041	CPL	05-02-15	2
7	QC5	Inspect work to Step 6	ML	05.02.15	1
8	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Cover D3332-3 and cover thread only for D3332-5 prior to painting	ML	05.02.16	1
9	QC3	Inspect Powder Coat	ML	05.02.16	1
10	ST	Identify and Stock	LR	05.02.18	1
11	AC	Cost / part: <u>29.87</u>	5AC	05-02-21	1
12	DC	Close W/O <u>29.87</u> Inspect Level 21	JF	05.02.23	1

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	JF

RELEASED
05/02/17

DART AEROSPACE LTD	Work Order:	22251
Description: Pin	Part Number:	D3332-3
Inspection Dwg: D3332	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: *[Signature]*

Audited by:

Prototype Approval: N/A

Date: 05/03/01

Date: 05.02.01

Date: N/A

Rev	Date	Change	Revised by	Approved
A	05.01.13	New Issue P/Q D3332-041	KJ/JLM	✓

H:\FORMS\Quality Assurance\approved QA\FAI revD

RELEASER
11/10/2017

DART AEROSPACE LTD	Work Order:	22251
Description: Shaft	Part Number:	D3332-5
Inspection Dwg: D3332	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: ML
Date: 05/02/02

Audited by:	<u>El</u>
Date:	05.02.02

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.01.13	New Issue	P/O D3332-041	KJ/JLM

RELEASED
1/10/2017